



GAIL (India) Ltd.
(A Govt. of India Undertaking)
Petrochemicals Marketing

F18A010U

Linear Low Density Polyethylene Film

Product Description and Typical Applications:

F18A010U has excellent processability with optimum balance of mechanical and optical properties. It is without slip and antiblocking agent additive. It is widely used for lamination and cling film applications. The material conforms to natural resin designation IS 7328-2B-FBE-BXDA of IS 7328:2020.

Property	Values*	Unit	Test Method
Melt Flow Index (I ₂)	1.0	g/10min	ASTM D1238
Density @ 23°C	0.918	g/cc	ASTM D1505
Tensile Strength @ Break (MD/TD)	400/270	kg/cm ²	ASTM D882
Elongation @ Break (MD/TD)	580/750	%	ASTM D882
Tear Strength (MD/TD)	3/15	g/ mic	ASTM D1922
Dart Impact Strength	3.0	g/mic	ASTM D1709

* Typical characteristics of the product given purely as a guide. Film properties were measured on 25.4 micron blown film extruded at a blow up ratio (BUR) 2.5

Processing Guidelines:

Barrel temperature: 180 - 220°C

Blow up ratio: 2.0 to 3.0

Regulatory Information:

Certificate is available on request.

Packaging & Storage:

F18A010U is available in natural colour, pellet form in 25 kg woven sacks. The product should be stored in dry conditions at temperature below 50°C and protected from UV light.

For any technical assistance contact:

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The information, data and suggestions contained herein are to the best of our knowledge accurate and reliable. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user specific application.